

# Webb Research Corporation

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## USER MANUAL – APEX-SBE PROFILER

Serial #1587~1589

KNMI  
WRC Job no. 997  
Software Rev 06-24-04  
**Sample at depth park and profile with 28-bit ID**

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## I. ALKALINE BATTERY WARNING

The profiler contains alkaline "D" cells.

There is a small but finite possibility that batteries of alkaline cells will release a combustible gas mixture. This gas release generally is not evident when batteries are exposed to the atmosphere, as the gases are dispersed and diluted to a safe level. When the batteries are confined in a sealed instrument mechanism, the gases can accumulate and an explosion is possible.

Webb Research Corp. has added a catalyst inside of these instruments to recombine Hydrogen and Oxygen into H<sub>2</sub>O, and the instrument has been designed to relieve excessive internal pressure buildup by having the upper end cap release.

Webb Research Corp. knows of no way to completely eliminate this hazard. The user is warned, and must accept and deal with this risk in order to use this instrument safely as so provided.

Personnel with knowledge and training to deal with this risk should seal or operate the instrument. Webb Research Corp. disclaims liability for any consequences of combustion or explosion.

## II. Reset and Self Test

Profilers are shipped to the deployment site in Hibernate mode. Shortly before deployment, reset the profiler by passing a magnet over the marked location on the pressure case. The profiler will run a self-test, transmit for 6 hours with the bladder extended, and then begin its pre-programmed mission.

The six ARGOS transmissions during self-test and the transmissions during the initial 6 hour period contain data about the instrument and are outlined in (V) ARGOS DATA, part (C) TEST MESSAGE FORMAT.

### Procedure:

1. Secure float in horizontal position, using foam cradles from crate.



**IMPORTANT:**  
Remove plastic bag  
and three plugs from  
CTD sensor, if they  
have not already been  
removed.





2. Minimum temperature  $-2$  deg C. If necessary, let float warm indoors before proceeding.
3. Carefully remove black rubber plug from bottom center of yellow cowling to verify bladder inflation (per below). **Use fingers only- tools may puncture bladder. Be sure to replace plug before deployment.**

Note: it can be very difficult to replace plug when air bladder is fully inflated. Replace plug during beginning of air bladder inflation.

Purpose of plug is to prevent silt entry if float contacts sea floor.

4. Hold provided magnet at RESET position marked

on for several seconds, then remove magnet.

Note: Magnetic switch must be activated (held) for at least one second to reset the instrument. (This is to provide a safety against accidental reset during transport.) **Thus, if the float does not respond as below, the instrument was probably not reset.**

5. The air pump will operate for 1 second.
6. The PTT will transmit 6 times at 6 second intervals. Place ARGOS receiver/beeper close to antenna to detect transmissions.
7. The piston pump will begin to operate. The piston will move to the retracted Storage Position, if not already there, pause 2 seconds and then move to full extension.
8. The oil bladder will expand, this should take 15 - 25 minutes.
9. After the piston pump stops, PTT will transmit at specified ARGOS rate.
10. At every PTT transmission, the air pump will turn on for 6 seconds until the air portion of the bladder has been inflated. The pump should turn on 8 – 10 times.
11. 6 hours after reset, transmissions will cease, the bladder will deflate, and the piston pump will retract, the profiler begins its programmed mission.
12. Reminder - replace black rubber plug in cowling hole before deployment.

During self-test, the controller checks the internal vacuum sensor. If the internal pressure has increased above a preset limit (i.e. hull leakage caused loss of vacuum), the instrument will not pump. **If you do not detect the 6 test transmissions, and if the bladder does not inflate, then the self-test has failed and the instrument should not be deployed!**

### III. Deployment

- RESET instrument.
- SELF-TEST starts automatically (see above).
- When piston pump stops, air pump inflates, external bladder is full, PTT will transmit for 6 hours at ARGOS Repetition rate intervals. Typical repetition rate is 90 seconds or less. Programmed repetition rate can be found in the Missions section of this manual.
- If the repetition rate is 120 seconds the controller is not communicating properly with the CTD and the float should not be deployed.
- Six hours after reset, the piston pump will retract and bladder will deflate. Deploy before this time is up or reset the instrument again to re-initialize the 6 hour period. The purpose is to have the instrument on the surface and receive test transmissions.
- Pass a rope through the hole in the damper plate.
- Holding both ends of doubled up rope, carefully lower the float into the water. Do not let rope slide through hole in disk- this may cut the plastic disk.
- Take care not to damage the antenna.
- Do **not** leave the rope with the instrument, release one end and retrieve the rope.
- The float will remain on the surface until the 6 hour interval has expired.

#### IV. PARK and PROFILE Feature

**APEX floats with park and profile feature can be set to profile from a maximum depth (profile depth) after a given number of profiles from a shallower depth (park depth).**

Terminology:

**PARK:** intermediate depth at which the float drifts

**PROFILE:** maximum depth to which the float descends before profiling up.

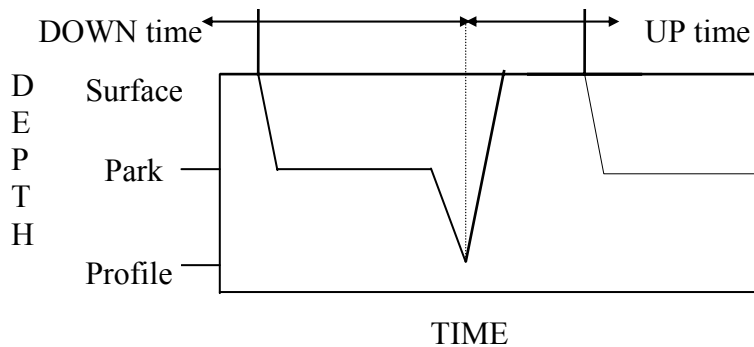
**DOWN time:** spent during descent and at park depth.

**UP time:** includes descent from park to profile depth (~6 hr), ascent, and time at surface.

Ascent rate: approximately .08 meters per second.

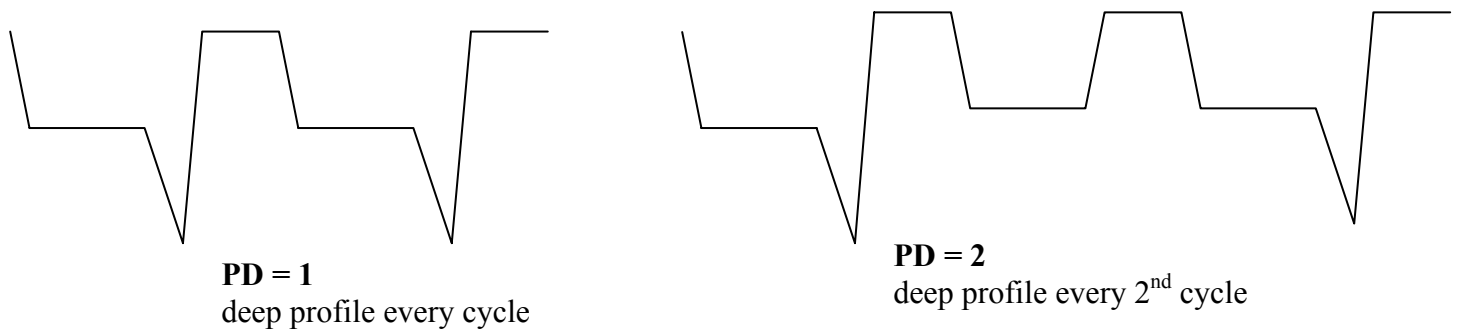
Integer multiples of “trip interval” **T** are used to define Up time (**U x T**) and Down time (**D x T**). See section VI, Missions.

Total Up time is typically set to 12 to 20 hours, increasing proportional to depth and amount of data to be transmitted per profile. Another factor is deployment location: due to the polar orbit of ARGOS, the number of passes per day increases at high latitudes.



Parameter **PD** determines the frequency of deep profiles.

Schematic examples:



## **V. ARGOS DATA**

### **A. SERVICE ARGOS PARAMETERS**

The user must specify various options to Service ARGOS. These choices depend on how the user wishes to receive and process data. Typical parameters are listed below:

- Standard location.
- Processing: Type A2 (pure binary input; hexadecimal output)
- Results Format: DS (all results from each satellite pass), Uncompressed.
- Distribution Strategy: Scheduled, all results, every 24 hours.
- Number of bytes transmitted: 31 per message\*

Note: Webb Research strongly recommends all users to use ARGOS “Multi Satellite Service”, which provides receptions from 3 satellites instead of 2 for a small incremental cost.

\* Using Argos 28-bit ID Format, 31 data bytes are transmitted in each message. With 20-bit ID Format, each message had 32 data bytes. (see Appendix D for more information).

## **B. DATA FORMAT 24 28-bit ID format park and profile with sample at depth**

Data is sent via ARGOS in 31 byte hex messages. The number of 31 byte messages sent depends on the programmed quantity of CTD measurements per profile.

Format for message number 1 only:

Byte #

- 01 **CRC**, described in section C.
- 02 **Message number**, Assigned sequentially to each 31 byte message (Total number of messages per profile is shown below). Messages are transmitted in sequential order starting with 1 and incrementing by one for the data set.
- 03 **Message block number**, begins as 1 and increments by one for every ARGOS message data set. This, combined with the ARGOS repetition rate (section VI), allows the user to track surface drift. Byte 03 will roll-over at 256 and will reset to 1 on each new profile.
- 04 & 05 **Serial number**, identifies the controller board number. (This may not be the same as instrument number.)
- 06 **Profile number**, begins with 1 and increases by one for every float ascent.
- 07 **Profile length**, is the number of 6 byte CTD measurements in the profile. Total number of bytes of data from each profile depends on the sampling strategy chosen.
- 08 **Profile termination flag byte 2** –see appendix A
- 09 **Piston position**, recorded as the instrument reaches the surface.
- 10 **Format Number** (identifier for message one type)
- 11 **Depth Table Number** (identifier for profile sampling depths)
- 12 & 13 **Pump motor time**, in two second intervals. (multiply by 2 for seconds)
- 14 **Battery voltage**, at initial pump extension completion
- 15 **Battery current**, at initial pump extension completion one count = 13 mA
- 16 **Profile Piston position** typically 25 counts more than byte 9 for excess buoyancy
- 17 **Air bladder pressure** measured in counts - approximately 148 counts
- 18 **Bottom sample length**

Data format will vary dependant on sample at depth frequency and programmed down times. A flag has been inserted to mark the conclusion of sample at depth measurements.

two bytes Sbe Temperature taken 8 hours after descent

two bytes Sbe Salinity taken 8 hours after descent

two bytes Sbe Pressure taken 8 hours after descent

two bytes Sbe Temperature taken at first sample at depth period

two bytes Sbe Salinity taken at first sample at depth period

two bytes Sbe Pressure taken at first sample at depth period

Sample at depth Temperature Salinity and Pressure triplets continue ending at Hex DDDD flag

Two bytes transmitted **DDDD** marks end of sample at depth period.

- two bytes **park Sbe temperature**, sampled just before instrument descends to profile depth.
- two bytes **park Sbe salinity**, sampled just before instrument descends to profile depth.
- two bytes **park Sbe pressure**, sampled just before instrument descends to profile depth.
- one byte **Bottom battery voltage**, no load
- one byte **Bottom Current**, no load
- two bytes **Surface Pressure** as recorded just before last descent with an offset of +5 dbar
- one byte **Internal vacuum** measure in counts- approximately 101 counts
- one byte **Bottom piston position**
- one byte **Battery voltage**, at Sbe pump time
- one byte **Battery current**, at Sbe pump time

### **Upcast Profile sampling begins, per Depth table**

#### **Format for message number 2 and higher:**

Byte #

- 01 **CRC**, described in section C.
- 02 **Message number**
- 03 to 31 **in sequence described above\*\***

\*\*Note byte pairs will split between messages. For instance, if byte 31 of a message contains half of the byte pair for a pressure sample, the other half pressure byte will appear in byte 3 of next message.

Sampling continues as shown above relevant to the number of depth table points sampled. After the last data point in last message a Hex value of **FFFF** will fill remaining bytes.

APEX records a profile during ascent (ie upcast). Bottom pressure may change due to several causes, such variation of insitu density, internal waves, float grounding in shallows, change of float mass, etc. APEX automatic depth adjustment will compensate in most, but not all, cases.

The number of sample points taken is proportional to depth, as per sample depth table below. The first (i.e. deepest) sample is taken at the first point in the depth table above bottom or profile pressure.



**Depth Table No. 26**

Sample Point	Pressure (dbar)	Sample Point	Pressure (dbar)	Sample Point	Pressure (dbar)
	Bottom				
1	2000	27	700	53	180
2	1950	28	650	54	170
3	1900	29	600	55	160
4	1850	30	550	56	150
5	1800	31	500	57	140
6	1750	32	450	58	130
7	1700	33	400	59	120
8	1650	34	380	60	110
9	1600	35	360	61	100
10	1550	36	350	62	90
11	1500	37	340	63	80
12	1450	38	330	64	70
13	1400	39	320	65	60
14	1350	40	310	66	50
15	1300	41	300	67	40
16	1250	42	290	68	30
17	1200	43	280	69	20
18	1150	44	270	70	10
19	1100	45	260	71	*4 or Surf
20	1050	46	250		
21	1000	47	240		
22	950	48	230		
23	900	49	220		
24	850	50	210		
25	800	51	200		
26	750	52	190		

\* The SeaBird CTD is not sampled at zero pressure, to avoid pumping the cell dry and/or ingesting surface oil slicks. The shallowest profile point is taken at either 4 dbar or at the last recorded surface pressure plus 5 dbar, whichever value is larger.

### C. TEST MESSAGE FORMAT

The test message is sent whenever an **I2** command is given, the six transmissions during the startup cycle, and during the six hour surface mode period prior to the first dive. Each test message has 31 Bytes, in hex unless otherwise noted, with the following format:

Byte #

- 01 **CRC**, described in section C.
- 02 **Message block number**, begins as 1 and increments by one for every ARGOS message.
- 03 & 04 **Serial number**, identifies the controller board number. (This may not be the same as instrument number.)
- 05 & 06 **Time from start up**, in two second intervals (Hex)
- 07 **Flag (2) byte**
- 08 & 09 **Current pressure**, in bar
- 10 **Battery voltage**
- 11 **Current Bladder pressure**, in counts
- 12 **Flag (1) Byte**
- 13 **Up time**, in hours
- 14 & 15 **Down time**, in hours
- 16 & 17 **park pressure**, in bar
- 18 **park piston position**, in counts
- 19 **Depth correction factor**, in counts
- 20 **Ballast piston position**, in counts
- 21 **Fully extended piston position**, in counts
- 22 **OK vacuum count at launch**, in counts
- 23 **Ascend time**, in intervals
- 24 **Target bladder pressure**, in counts
- 25 & 26 **profile pressure**
- 27 **profile piston position**
- 28 **deep profile count**
- 29 **Month**, software version number (in decimal).
- 30 **Day**, software version number (in decimal).
- 31 **Year**, software version number (in decimal).

\* Flag (2) byte: 1 Deep profile  
2 Pressure reached zero  
3 25 minute Next Pressure timeout  
4 piston fully extended before surface  
5 Ascend time out  
6 Test message at turn on  
7 Six hour surface message  
8 Seabird String length error

\*\*Flag (1) byte: 1 Trip interval time  
2 Profile in progress  
3 Timer done  
4 UP/ DOWN  
5 Data entry error  
6 Measure battery  
7 Piston motor running  
8 Negative SBE number

#### **D. Telemetry error-checking (CRC)**

Because ARGOS data contains transmission errors, the first byte of each message contains an error checking value. This value is a Cyclic Redundancy Check (CRC), and is calculated as a function of the message content (bytes 2 to 31).

- For each message, calculate a CRC value
- Compare the calculated CRC to the transmitted CRC (byte no. 2)
- If the calculated and transmitted CRC values are not equal, the message has been corrupted and should be deleted before further data processing.

Appendix (B) lists a sample program (in BASIC) to calculate the CRC value for a message. This program can be provided upon request in Basic, Fortran or C

### E. Conversion from hexadecimal to useful units

The pressure is measured every 6 seconds. Temperature, salinity and pressure are measured and stored at each point in the depth table. Two hex bytes are stored for each sensor. The decimal numbers from the STD sensors are converted to hex for compression in the ARGOS transmission as follows:

Temperature: 5 digits, 1 milli-degree resolution.  
Salinity: 5 digits, .001 resolution  
Pressure: 5 digits, 10 cm resolution.

To convert the hex ARGOS message back to decimal numbers:

	<u>hex</u>	<u>→</u>	<u>dec</u>	<u>=</u>	<u>converted</u>	<u>units</u>
Temperature:	3EA6	→	16038	=	16.038	C
Temperature*:	F58B	→	02677	=	-2.677	C
Salinity**:	8FDD	→	36829	=	36.829	
Pressure:	1D4C	→	7500	=	750.0	decibars
Current	0A	→	10	=	130	mA
Volts	99	→	153	=	15.7	volts

Voltage (V) = counts/10 + .4 (counts is in decimal number) nominally 15 V and decreasing.

Current (mA) = counts \*13 (counts is in decimal number)

Vacuum (inHg) = counts \*-0.209 + 26.23 (counts is in decimal number) nominally 5 inHg.

\*Note regarding negative temperatures ( T °C < 0 )

Positive temperature range is 0 to 62.535C (0 to F447 hex)

Negative temperature range is -0.001 to -3.000C (FFFF to F448 hex).

If (hex value) ≥ F448, then compute FFFF - (hex value) = Y

Convert Y to decimal = dec\_Y

(dec\_Y + 1) / 1000\*-1 = degrees C

\*\*The 5 most significant salinity digits are telemetered. The 6 digit salinity number is rounded up and converted to hex. 36.8286 rounds to 36.829 and converts to 8FDD.

## VI. MISSIONS

This section lists the parameters for each float covered by this manual.

The parameter listing appears when the float is RESET while connected to a terminal.

### **INSTRUMENT #1587**

APEX version 06 24 04 sn 1850 024 026  
742EC35 ARGOS ID number  
060 seconds repetition rate  
223 hours DOWN  
017 hours UP  
1000 d-bar park pressure P1  
085 park piston position P2  
012 ascent rate correction P3  
100 storage piston position P4  
246 piston full extension P5  
2000 d-bar profile pressure P6  
025 profile piston position P7  
115 OK vacuum count P8  
009 hours ascend time P9  
145 air bladder pressure PB  
001 deep profile count PD  
024 hours bottom sample interval PE  
025 Initial piston extension

### **INSTRUMENT #1588**

APEX version 06 24 04 sn 1851 024 026  
742EC4C ARGOS ID number  
060 seconds repetition rate  
223 hours DOWN  
017 hours UP  
1000 d-bar park pressure P1  
085 park piston position P2  
012 ascent rate correction P3  
100 storage piston position P4  
247 piston full extension P5  
2000 d-bar profile pressure P6  
025 profile piston position P7  
115 OK vacuum count P8  
009 hours ascend time P9  
145 air bladder pressure PB  
001 deep profile count PD  
024 hours bottom sample interval PE  
025 Initial piston extension

### **INSTRUMENT #1589**

APEX version 06 24 04 sn 1648 024 026  
742EC5F ARGOS ID number  
060 seconds repetition rate  
223 hours DOWN  
017 hours UP  
1000 d-bar park pressure P1  
085 park piston position P2  
012 ascent rate correction P3  
100 storage piston position P4  
247 piston full extension P5  
2000 d-bar profile pressure P6  
025 profile piston position P7  
115 OK vacuum count P8  
009 hours ascend time P9  
145 air bladder pressure PB  
001 deep profile count PD  
024 hours bottom sample interval PE  
025 Initial piston extension

## Appendix A: Flag Byte Description

Two memory bytes are used, one bit at a time, to store 16 different bits of program flow information. Both of these bytes are telemetered in the test messages sent at startup and for the initial 6 hour surface period. Only flag byte 2 is sent in the data messages, as part of message number 1. Bit one is set for each deep profile and bit 8 is set each time the last SBE sensor value used an arithmetic round up.

Below is a list of what each bit in each byte signifies.

bit  
Flag (2) byte: 1 Deep profile  
2 Pressure reached zero  
3 25 minute NextP timeout  
4 Piston fully extended  
5 Ascend timed out  
6 Test message at turn on  
7 Six hour surface message  
8 Seabird string length error

bit  
Flag (1) byte: 1 Trip interval time  
2 Profile in progress  
3 Timer done (2 min bladder deflate time.)  
4 UP/DOWN  
5 Arithmetic round up  
6 Measure battery while pumping  
7 Piston motor running  
8 Negative SBE number

The flag bytes are transmitted as two hex characters with four bits of information encoded in each character. Each hex character can have one of 16 different values as shown in the following table.

1	0	0000	10	9	1001
2	1	0001	11	A	1010
3	2	0010	12	B	1011
4	3	0011	13	C	1100
5	4	0100	14	D	1101
6	5	0101	15	E	1110
7	6	0110	16	F	1111
8	7	0111			
9	8	1000			

Bit 8 is the most significant bit and bit 1 is the least significant bit in the byte.

As an example: if a deep profile ended with the piston fully extended and ascend had timed out, then bits 1, 4 and 5 would be set in the termination byte. This binary pattern, 0001 1001, would be transmitted as the two hex characters, 19.

As another example: if a regular profile ended with the piston fully extended and the 25 minute next pressure had timed out, then bits 3 and 4 would be set in the termination byte. This binary pattern, 0000 1100, would be transmitted as the two hex characters, 0C.

## Appendix B: CRC Algorithm in BASIC for 28 bit Id

Below is a sample program (in BASIC) to calculate the CRC value for a message. This program can be provided upon request in Basic, Fortran or C.

```
DECLARE FUNCTION CRC% (IN() AS INTEGER, N AS INTEGER)
'CRC routine to check data validity in ARGOS message.
'Bathy Systems, Inc. RAFOS Float data transmission.
'3 December, 1990.
'The 1st of 31 bytes in an ARGOS message is the CRC.
'The function CRC will compute CRC for byte 2 through 31.
'Hasard is used for Random because Random is reserved by BASIC.
'Stored as file CRC in C:\RAFOS\RAF11.
DECLARE SUB Hasard (ByteN AS INTEGER)
DEFINT A-Z
DIM in(31) AS INTEGER
'RAF11F message number 08 HEX ID 11502 01-02-93  CRC is O.K.
A$ = "d802075d87c64e15078187c64c1f07b287c74a3007ce87c6483f07fe87c246"
  N = 31
  FOR I = 1 to N
    in(I) = VAL("&H" + MID$(A$, 2 + I - 1, 2))
  NEXT I
  PRINT in(1); CRC(in(), N);

FUNCTION CRC% (IN() AS INTEGER, N AS INTEGER) STATIC
DIM ByteN as INTEGER
  I = 2
  ByteN = in(2)
  DO
    CALL Hasard(ByteN)
    I = I + 1
    ByteN = ByteN XOR in(I)
  LOOP UNTIL I = N
  CALL Hasard (ByteN)
  CRC = ByteN
END FUNCTION

DEFINT A-Z
SUB Hasard (ByteN AS INTEGER) STATIC
x% = 0
  IF ByteN = 0 THEN ByteN = 127: EXIT SUB
  IF (ByteN AND 1) = 1 THEN x% = x% + 1
  IF (ByteN AND 4) = 4 THEN x% = x% + 1
  IF (ByteN AND 8) = 8 THEN x% = x% + 1
  IF (ByteN and 16) = 16 THEN x% = x% + 1
  IF (X% AND 1) = 1 THEN
    ByteN = INT(ByteN / 2) + 128
  ELSE
    ByteN = INT(ByteN / 2)
  END IF
END SUB
END SUB
```



## Appendix C: Surface arrival time, and total surface time

Some users may wish to determine surface arrival time, and total surface time, in order to calculate drift vectors.

Although each 31-byte message is time-stamped by ARGOS, there may not be a satellite in view when the float surfaces.

When the float surfaces (ie detects surface pressure recorded before last descent) it will begin ARGOS telemetry. Messages are transmitted in numerical order, starting with message no. 1. When all messages have been transmitted, the cycle starts again at message no. 1.

### Elapsed time since surfacing ( $T_e$ )

$$T_e = (m-1)*n*r$$

Where:  $m$  = message block number (byte 03 of message 01)

$n$  = total number of messages to transmit profile

$r$  = repetition rate

Total number of messages ( $n$ ) is described in section IV (b), or may be determined from the ARGOS data. Note ( $n$ ) may be less than specified in user manual if the float is operating in shallow water, causing reduced profile length.

Repetition rate ( $r$ ) is the time interval between ARGOS transmissions. This value can be determined from section V, or from the ARGOS data.

### Approximate time of surfacing

Subtracting  $T_e$  from the ARGOS time stamp can determine approximate time of surfacing

#### Example

Below is message 01 in DS format

```
2001-11-02 22:47:54 1 CF 01 05 02
AF 02 2F 00
85 01 01 01
16 92 17 19
9E 94 01 AD
85 09 1F 48
97 9B 00 46
62 24 0E
```

$m$  = message block number (byte 03) = 5

$n$  = total number of messages to transmit profile = 11

$r =$  repetition rate = 62 seconds

$T_e =$  elapsed time since surfacing =  $(m-1)*n*r = (5-1)*11*62 \text{ s} = 2728 \text{ s} = 00\text{h } 45\text{m } 28\text{s}$

Approximate time of arrival at surface:

ARGOS time stamp -  $T_e = 22:47:54 - 00:45:28 = 22:02:26$

Total time spent at surface transmitting ( $T_{surf}$ ):

This is determined by subtracting ascent time from UP time.

$T_{surf} = (\text{UP time, hr}) - (\text{bottom pressure})/(\text{ascent rate } 0.08 \text{ dbar/s})/3600$

Bottom pressure is telemetered as bytes 7 & 8 of message 02.

Example:

For bottom pressure of 2000 dbar, and UP time of 18 hours

$T_{surf} = (18 \text{ hr}) - (2000/0.08/3600) = 11 \text{ hr}$

## **APPENDIX D: Argos ID formats, 28 bit and 20 bit**

In 2002 Service Argos notified its users there were a limited number of 20-bit Ids available and to begin preparing for a transition to 28-bit IDs. The 28 bit-IDs reduced from 32 to 31 the number of data bytes in each message. Data provided by Argos will consist of 31 hex bytes per message. Data acquired by use of an uplink receiver will consist of 32 hex bytes per message. The first byte, when using an uplink receiver, is a 28-bit ID identifier used by Argos and is not represented in the Apex Data formats included in this manual.

### **VII. Storage conditions**

For optimum battery life, storage temperature range is +10 to +25 degrees C. When activated, the floats should be equilibrated at a temperature between -2 and +54 degrees C.

If optional VOS or aircraft deployment containers are used, these must be kept dry, and should be stored indoors only.

### **VIII. Returning APEX for factory repair or refurbishment**

Contact WRC before returning APEX floats for repair or refurbishment.

All returns from outside USA, please specify our import broker:

Logan International Airport, Boston

c/o DHL-Danzas Freight Forwarding Agents,

Phone (617) 886-5605, FAX (617) 241-5917

500 Rutherford Avenue, Charlestown, MA 02129

Note on shipping documents: US MADE GOODS

## **APPENDIX E: CTD Calibration and Ballasting records**